



Universal Metal Preparation  
Electrode

**ExoTrode®**



- May be used as both a cutting and chamfering electrode
- For use with both AC or DC power sources
- Exothermic coating concentrates the arc force without over heating
- Quick strike and re-strike properties
- Ideal for in-plant or in the field

# ExoTrobe®

Exotrode is specially designed to prepare welding surfaces by chamfering, gouging, cutting and piercing.

It can be used on all metals and is ideal for difficult-to-reach locations. Use AC or DC power sources. No supplementary gas, compressed air or special electrode holder required.

## TECHNICAL DATA

### Typical Values

**Current & Polarity:** AC or DCEN (-)

DIAMETER	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)	3/16" (4.8mm)
AMPERAGE	150-190	230-310	280-380	300-500

## PROCEDURE FOR USE

- With DC, use straight polarity.
- To chamfer and gouge: Point electrode in direction of travel use at an angle of not more than 30° with the plane of the work. Strike an arc. Push electrode along, quickly for a shallow chamfer, more slowly or with a weaving motion for a deeper gouge.
- To cut: Hold electrode at 45° angle and strike an arc. Push and pull.
- To pierce: Hold electrode vertically and strike.

## TYPICAL APPLICATIONS

ExoTrobe may be used on all types of metals



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