Automation

Modular Oscillating System 2.0





- Perfect for simple automation
- Modular construction
- Easy to operate and program
- AVC mode for vertical axis
- Remote touchscreen





Modular Oscillating System is a perfect solution for simple welding processes. Axis length can vary from 150 to 1500mm in standard range but for special request we are able to provide even longer axis. Whole system can be freely modified starting from the basic single axis to more complex 5 axis system. Vertical axis is in standard equipped with AVC mode, which allows to automatically adjust arc length even during welding uneven surfaces.

Due to user friendly software oscillation movement programing is extremely easy and intuitive, additionally remote touchscreen allows quick axis positioning and constant access to all features. Whole system is based on linear bearings and servo drives which provides exceptional stability. Although system is dedicated to cooperate with our GAP 3511 DC Synergic it could works also independently (for instance with SF Lance).





| $\Lambda\Lambda$ | 1-2 | avic- | 1 E N |
|------------------|-----|-------|-------|
| | 2-T | axis- | TOO |

ESC **766211**

MOS-2 axis-1028/150

ESC **767252**

Horizontal axis 100 mm

| Axis | Horizontal |
|--------------------------|------------|
| Max traverse path (mm) | 150 |
| Oscillation speed (mm/s) | 0.1-80 |



Horizontal/vertical axis 1100/150 mm

| Axis I | Horizontal and vertical with integrated AVC |
|-------------------------|---|
| Max traverse path (mm) | 1028 |
| Oscillation speed (mm/s | o.1-100 |





MOS-1 axis-150 AVC

ESC **767253**

MOS-3 axis-1028/150/150

ESC **766747** - basic

ESC **767335 - advanced**

Vertical axis 150 mm

| Axis | Vertical with integrated AVC |
|-----------------------|------------------------------|
| Max traverse path (mr | n) 150 |
| Oscillation speed (mm | /s) 0.1-80 |

3 axis

| Axis | 3 axis with integrated AVC | |
|--------------------------|----------------------------|--|
| Max traverse path (mm) | 1028 | |
| Oscillation speed (mm/s) | 0.1-100 | |



MOS-2 axis-150/150

ESC **766212**

Oscillator - Horizontal/vertical axis 150 mm

| Axis | Horizontal and vertical with integrated AVC |
|-----------------------|---|
| Max traverse path (mn | n) 150 |
| Oscillation speed (mm | /s) 0.1-80 |

MOS-4 axis-1028/150/150 with turntable ESC 767336

Turntable - rotation axis

| Payload (kgs) in horizontal position | 300 |
|--------------------------------------|-----|
| Diameter of the turntable (mm) | 450 |
| Equipped in 3 jaw clamp - 250mm | |



Accessories



Clamping system for E52 torch

ESC **260456**

Dedicated system suitable to attach on all axis





www.castolin.com

www.eutectic.com