# Gas Atomized, Nickel-Chromium Alloy Made for the Thermal Spray Process

# TeroJet 55 125 HVOF Powder



- Oxidation resistant up to a temperature of 1600° F
- Resistant to mild abrasion
- May be used with some non-hvof application systems
- Hard, dense coatings with excellent corrosion resistance



### **DESCRIPTION:**

TeroJet 55 125 is a gas atomized Nickel Chromium alloy powder designed specifically for application via thermal spraying. Optimum coating results will be achieved using HVOF. However, 55 125 powder may also be applied using high energy, low velocity combustion or plasma NTA systems.

Each lot of powder is subjected to extensive quality checks to insure a consistent particle size distribution. The chemical composition is comparable to AWS A5.14 class ERNiCrMo-3. The HVOF coatings produced are suitable for a wide range of applications requiring resistance to alkaline, acidic and aqueous salt environments. Coatings of 55 125 are oxidation resistant up to a temperature of 1600° F.

#### **TECHNICAL DATA:**

#### **COATING PROPERTIES:**

Micro Hardness: 650 DPH 300g Hardness / R15N: 78 (HRC 35 converted) Bond Strength: >5,000 psi (ASTM C633) Porosity: < 3 % Oxide Content: < 2% Coating Density: 8.1 g/cc Service Temperature: 1600° F / 871° C (Max) As-Sprayed Roughness: 200 micro-inches AA As-Ground Roughness: < 40 micro-inches AA

#### **POWDER PROPERTIES:**

Nominal Composition: Chromium Molybdenum Carbon Iron Nb + Ta:

Hall Flow: 16-19 Seconds / 50 g

## **PROCEDURES FOR USE**

#### FINISHING PROCEDURE:

Coatings of 55 125 may be finished by machining using carbide tools. Use flood coolant and do not overheat the coating. A finer finish is possible by rough machining using carbide tools followed by grinding. Follow the tool manufacturer's recommendations for speeds and feeds.

#### **TYPICAL APPLICATIONS:**

- Pollution Control Equipment
- Paper Mill Digesters
- Chemical Process Equipment
- High Temperature Environments
- Dimensional Restoration of Alloy 625 Turbine Parts
- Pump Shafts

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EUTECTIC CORPORATION N94 W14355 Garwin Mace Drive Menomonee Falls, WI 53051 USA Tel.: +1 (800) 558-8524 eutectic.com EUTECTIC CANADA 428, rue Aimé-Vincent Vaudreuil-Dorion, Québec J7V 5V5 Canada Tel.:+1 (800) 361-9439 eutectic.ca



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