



## PTA Torch Range

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**WPL Welding Torches for Applications  
using the EUTRONIC® GAP and  
IMPA Plasma Welding Systems**

- Plasma welding using direct and alternating current
- Plasma keyhole welding
- Plasma powder welding
- Plasma cold-wire welding
- Manual and automated welding

# PTA Torch Range

## Suitable for the EUTRONIC® GAP and IMPA Plasma Welding Systems

Castolin supplies an entire range of highly specialised torches for coating applications and fabrication of joint welds using the EUTRONIC® GAP process:

- Plasma cold wire welding
- Plasma powder welding
- Plasma welding without filler metals

The range includes plasma torches for different outputs and areas of use: vertical and horizontal models, connections for cooling water, pilot arc, HF striking current, inputs for shielding, plasma and carrier gas.

The plasma anodes and shielding gas nozzles shown only represent a selection of our supply range that can be adapted to special solutions.

We are also happy to adapt all the standard torches and nozzles presented here for special applications at the customer's request.

Our special brochure also features additional accessories for the EUTRONIC® GAP plasma welding system. Please ask us if you have special requirements!

## Torches for Plasma Welding

### Manual Torch E 12

Model: compact  
Max. current intensity: 125 A (100 % duty cycle)  
Cooling: water  
Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
Central connection for: welding current and gases;  
pilot current and water separate  
Item number: 97070 04 00A (ESC 400 346)  
(Torch with 4m hose assembly)



### Machine Torch E 30

Model: vertical  
Max. current intensity: 300 A (100% duty cycle)  
Cooling: water  
Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
Central connection for: welding current and gases;  
pilot current and water separate  
Item number: 97071 04 00A (ESC 400 349)  
(Torch with 4m hose assembly)



### Machine Torch GAP E 42

Model: vertical  
Max. current intensity: 200 A (100% duty cycle)  
Powder feed rate: 3 – 140 g/min.  
Cooling: water  
Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
Central connection for: welding current and gases;  
pilot current, water and carrier gas separate  
Item number: 96730 04 00A (ESC 400 238)  
(Torch with 4m hose assembly)  
96730 10 00A (ESC 400 240)  
(Torch with 10m hose assembly)



WPL Machine Torch E 42  
(Version pictured with cold wire feed)

## Manual Torch **GAP E 80**

Model: horizontal compact  
 Max. current intensity: 100 A (100% duty cycle)  
 Powder feed rate: 5 – 20 g/min  
 Cooling: water  
 Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
 Central connection for: welding current and gases;  
 pilot current and water separate

Item number: ESC 400 700  
 (Torch with 3m hose assembly)



## Maschinenbrenner **Impa 100**

Model: vertical  
 Current intensities  
 (at 100% duty cycle): pilot current 10 – 200 A  
 welding current 5 – 400 A  
 Powder feed rate: 30 – 370 g/min  
 Cooling: water  
 Suitable for: **Servat III**  
 Connection for: welding current and gases;  
 pilot current, water and carrier gas  
 via quick-release couplings

Item number: 97401 (ESC 400 491)  
 (Torch without hose assembly)



## Machine Torch **GAP E 54 D/DL**

Model: horizontal  
 Max. current intensity: 200 A (100% duty cycle)  
 Powder feed rate: 10 – 50 g/min  
 Cooling: water, connection for additional  
 cooling using compressed air  
 Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
 Central connection for: welding current and gases;  
 pilot current, water and carrier  
 gas separate  
 Torch length: D version: 950 mm  
 DL version: 1,770 mm

Coating bore diameter: at least 80 mm

Item number: 96750 10 00A (ESC 400 270)  
 (Torch with 10m hose assembly)



## Maschinenbrenner **GAP E 52**

Model: vertical  
 Max. current intensity: 200 A (100% duty cycle)  
 Powder feed rate: 3 – 80 g/min  
 Cooling: water  
 Suitable for: **EUTRONIC GAP 400**  
**EUTRONIC GAP 3000 AC/DC**  
 Central connection for: welding current and gases; pilot  
 current, water and carrier  
 gas separate

Item number: 96700 04 00A (ESC 400 204)  
 (Torch with 4m hose assembly)  
 96700 10 00A (ESC 400 212)  
 (Torch with 10m hose assembly)

WPL Machine Torch E 52  
 (Pictured with special anode and shielding gas nozzle)



## Torches for Plasma Powder Welding



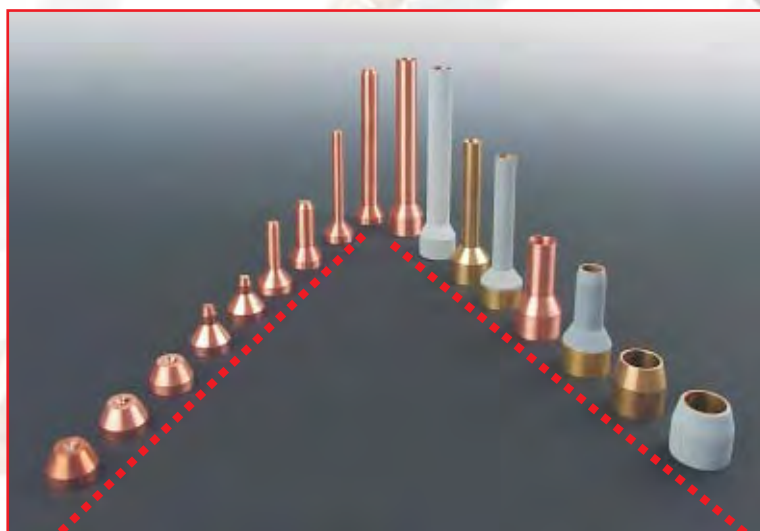
# Plasma Anodes and Shielding Gas Nozzles

## A Variety of Accessories for Machine Torches

### The Choice for Every Task

Castolin offers different models and shapes of plasma anodes and shielding gas nozzles for the WPL machine torches GAP E 42 and GAP E 52:

- Special anodes and special shielding gas nozzles, ceramic-coated if required, for welding in small holes above 12 mm in diameter and down to depths of approximately 150 mm
- Anodes for plasma powder surfacing with different diameters and arrangements of the plasma holes, for different welding directions and deposition rates
- Anodes for AC/DC welding
- Anodes for joint welding



*Plasma anodes*

*Bright metal or ceramic-coated shielding gas nozzles*

*Additional accessories, data sheets, production information and Castolin proposals for automation solutions on request!*



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